



To: _____

From: _____

Fax #: _____

Date: _____

ELECTRIC HEAT TRACING OF PIPES DESIGN CRITERIA

To determine the best-suited heat trace cable and accessories for your application, please provide the following required information.

- 1. Pipe Length: _____
- 2. Pipe Diameter: _____
- 3. Above Ground or Buried: _____
- 4. Pipe Material (Plastic or Steel): _____
- 5. Insulation Type & Thickness: _____
- 6. Temperature to be Maintained: _____
- 7. Minimum Ambient Temperature: _____
- 8. Voltage Available (Preferred & Alternate): _____
- 9. Area Classification (Non-Haz / Div 1 / Div 2): _____
- 9A. T-Rating or AIT: _____
- 10. **Maximum Exposure Temperature:**
 (Highest temperature pipe wall will reach due to process temperatures or steam out conditions, if applicable) _____
- 11. In Line Heat Sinks, such as Pipe Supports, Valves, Pumps, etc. (Quantity & Type):

- 12. Control Required: Yes: _____ (Thermostat: ____ / Electronic: ____)
 No: _____
 Existing: _____

Example:

- | | |
|-------------------------------|--|
| 1. 80 feet Length | 7. – 40°C Coldest Possible Outside Temperature |
| 2. 2” Diameter | 8. 120 Volt Only |
| 3. Above Ground | 9. CI I, Division 2, Hazardous Area |
| 4. Carbon Steel Pipe | 9A. T2A (280°C) |
| 5. 2” Fibreglass | 10. 44°C |
| 6. + 5° C (Freeze Protection) | 11. 10 Pipe Supports / 2 Valves / 1Pump |
| | 12. Yes, Thermostat |

Note:

Design based on temperature maintenance conditions. Any heat-up and/or flow conditions would require further analysis.